

A method and apparatus for manufacturing multiple die cut business forms is disclosed. One embodiment of a printing press according to the present invention includes a number of different stations that are
5 connected together by a continuous web. Multiple die cut business forms are produced by a continuous process from stock paper to an output configuration such as continuous roll, fan fold, or cut sheet. One aspect of the present invention is that a silicone treated glassine stock paper substrate can be utilized to allow business forms to be produced with minimized
10 curling.